

THREADLOCKER PRIMER PART NO. 146825

PHYSICAL PROPERTIES

Chemical Base Heptane/ Acetone
Color Green
Viscosity 3cps
Dry Time 30-70 seconds
Flammability Yes, high
Shelf Life 12 mths @ 68°F unopened



DESCRIPTION

Dynatex® Threadlocker Primer is a flammable but ozone friendly product which replaces the original trichloroethane based product. It speeds cure of all anaerobic fluids and assists in speeding fixture times and reducing ultimate cure times. Significantly speeds up the cure time of anaerobic threadlockers when assembling metal parts that are cold, have large gaps or deep threads. Primers are recommended when assembling metal parts with inactive surfaces such as stainless, galvanized steel and zinc. *Dynatex® Threadlocker Primer* is used with all Dynatex anaerobic products but is not recommended for our Gasket Makers. It has an on-part life of 30 days.

FEATURES

- Decreases set up time
- Increases breakaway torque
- Cleans and prepares surfaces for bonding
- Insures cold-weather curing
- Activator for inactive metals

TYPICAL APPLICATIONS

- For inactive metal surfaces *
- Large gaps
- Cold temperatures

APPLICATION PROCEDURE

Dynatex® Threadlocker Primer is normally hand applied from the bottle by brushing, wiping or spraying onto parts. It can be used by applying the primer to one or both bonding surfaces.

CURED PERFORMANCE

Performance is dependent on the anaerobic viscosity, gap fill and type of materials being bonded. However, in typical applications fixture times are achieved in approximately 2 minutes.

Packaging

Colors: Green
Size: 4 Oz Bottle

STORAGE AND SHELF LIFE

Dynatex® Threadlocker Primer should ideally be stored in a cool, dry location in unopened containers at a temperature between 46°F to 82°F unless otherwise labeled. DO NOT store within 1 meter (4 feet) of roofline of the warehouse of storage building. Store in accordance with NFPA 30B for level 3 aerosol. *Dynatex® Threadlocker Primer* has a shelf life of 18 months from date of shipment

Contents under pressure. Do not smoke while using or use near open flame. Container may explode if heated in any manner. Protect from sunlight and do not expose to temperatures exceeding 120°F (50°C). Do not pierce or burn container, even after use. Do not spray on a naked flame and any incandescent material. **DO NOT SMOKE WHILE USING THIS PRODUCT.**

USERS PLEASE READ

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

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350 Ring Road
Elizabethtown, KY 42701
Email: sales@dynatex.net

Toll Free: (800) 999-2937
Ph: (270) 769-5557
Fax (270) 769-6418

Website: www.dynatex.net