BLACK SUPER WEATHERSTRIP ADHESIVE
PART NO. 143428

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Base</td>
<td>Polychloroprene rubber</td>
</tr>
<tr>
<td>Color</td>
<td>Black</td>
</tr>
<tr>
<td>Solvents</td>
<td>Hexane, Acetone, MEK, Toluene</td>
</tr>
<tr>
<td>Solids</td>
<td>29%</td>
</tr>
<tr>
<td>Viscosity, RVF Brookfield</td>
<td>#4 Spindle @ 20 RPM 3750 cps</td>
</tr>
<tr>
<td>Weight per Gallon</td>
<td>7.4 lbs</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>.889</td>
</tr>
<tr>
<td>Temperature Range</td>
<td>-50°F to 325°F</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>12 months at temperatures less than 80°F in unopened containers</td>
</tr>
</tbody>
</table>

DESCRIPTION

Dynatex® Black Super Weatherstrip Adhesive is extrudable contact adhesive formulated for bonding various automotive and furniture trim. This adhesive provides tough durable bonds to many surfaces including vinyl coated fabric, metal and wood.

FEATURES

- Fast drying with excellent early strength
- High peel and shear strength
- Non-staining for light colored vinyl coated fabrics
- Excellent for bonding trim and decorative laminates
- Superior heat resistance

PREPARATION OF SUBSTRATES

Surfaces to be bonded should be cleaned of all dust, oils or other contaminates. A solvent wipe is often adequate. Bonds to rigid surfaces are usually improved by a solvent wipe followed with light abrasion (180 grit), and another solvent wiping to remove abrasive residue. Dry surfaces thoroughly before applying adhesive.

TYPICAL APPLICATIONS

- Vinyl coated fabrics (fabric side only) like Naugahyde®
- Metal, wood, fiberglass and ceramics
- Most expanded rubber, synthetic and latex foams
- Most kinds of plastic, including ABS, styrene, epoxies
- Carpeting and textiles, cork and felts, leather
- Not recommended for vinyl films or plastisol foams

Packaging

Colors: Black
Size: 5 FL Oz Tube Boxed
APPLICATION METHOD
Apply one coat of adhesive onto one of the surfaces to be bonded. Join the surfaces together to transfer adhesive to the second substrate. Let dry until the adhesive is tacky to the touch but does not transfer to the finger. Use sufficient pressure to ensure good contact. Bonds can be made in 1 to 3 minutes, depending on ambient conditions and substrate coating weight. If the adhesive becomes too dry, it may be reactivated with a cloth dampened with Toluene. Join surfaces immediately after reactivation.

STORAGE AND SHELF LIFE
When stored in the original unopened containers at or below 90°F (32°C), Dynatex® Black Super Weatherstrip Adhesive has a shelf life of 12 months from date of shipment.

In Countries where high heat and humidity are a factor, special precautions must be taken. Store product in a covered, well-ventilated warehouse and avoid excessive heat conditions. Storage in high heat, high humidity conditions may reduce shelf life by up to 30%. Rotation of stock is an absolute necessity. Cartons should always be stacked upright. DO NOT stack cartons on their side. NEVER stack cartons more than 8 high. DO NOT store within 1 meter (4 feet) of roofline of the warehouse or storage building.

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It is the user’s responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

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