





TECHNICAL DATA SHEE1

MUFFLER & TAILPIPE SEALANT PART NO. 136989

TYPICAL PROPERTIES

Physical Form	Paste
Specific Gravity	1.9
Color	Red
Working Time	18 minutes
Flexibility	
Tack Free Time: ASTM D-2377-84	<25 minutes
Test to	
Service Temperature	
Application Temperature	. 40°F to 110°F

DESCRIPTION

Dynatex[®] Muffler & Tailpipe Sealant is a single component sealant and is a non-combustible sealant that forms a seal that repairs holes and leaks in mufflers, tailpipe and around joints. Secures with heat. It is completely non-toxic and contains no asbestos or PCBs.

FEATURES

- Easy to use
- Repairs leaks
- Waterproof
- Non-combustible •
- Single component system, no mixing necessary
- Non-shrinking
- Easily applied sealant with water clean up capabilities

TYPICAL APPLICATIONS

- Mufflers, tailpipes, exhaust pipes and catalytic converters
- Seals connections in exhaust systems



TEMPERATURE RANGE

Dynatex[®] Muffler & Tailpipe Sealant freezes in the tube at temperatures below 32°F (0°C). The product can be warmed and applied at any temperature but will not cure below 40°F (4°C). Freeze thaw cycles do not alter the cured product.

TYPICAL CURING PERFORMANCE

Dynatex[®] Muffler & Tailpipe Sealant cures by the evaporation of water and further cures with heat. Full cure will be affected after 24 hours of drying and driving at the maximum operating temperature.

PACKAGING

Colors: Red Packaging: 4.5 Oz Tube Carded

DIRECTIONS FOR USE

- 1. Surfaces to be repaired should be free of dirt, grease, oil and rust.
- 2. Wet the surface to be repaired with water.
- 3. Apply the sealer directly over the hole.
- 4. Allow to dry for 30 minutes, then start engine and allow to run for 10 more minutes.
- 5. For new installations, apply sealer around inside of larger pipe. Complete and seal the connection.

STORAGE AND SHELF LIFE

When stored in the original unopened containers at or below 90°F (32°C), *Dynatex® Muffler* & *Tailpipe Sealant* has a shelf life of 12 months from date of shipment.

In Countries where high heat and humidity are a factor, special precautions must be taken. Store product in a covered, well-ventilated warehouse and avoid excessive heat conditions. Storage in high heat, high humidity conditions may reduce shelf life by up to 30%. Rotation of stock is an absolute necessity. Cartons should always be stacked upright. DO NOT stack cartons on their side. *NEVER* stack cartons more than 8 high. DO NOT store within 1 meter (4 feet) of roofline of the warehouse or storage building.

USERS PLEASE READ

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Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

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