

## BOSS<sup>®</sup> 140 Multi-Seal<sup>®</sup> Marine • Boat • Decking

### TYPICAL PROPERTIES

#### Uncured

Flow Sag or Slump .....	NIL
Tack Free Time .....	60 min.
Extrusion Rate .....	300g/min.

#### Cured – Physical

7 Days at 77°F (25°C) and 50% RH (1/8" thickness)

Durometer Shore A Hardness .....	50 points
Specific Gravity .....	1.55
Tensile Strength .....	335 psi
Elongation .....	300%
Shrinkage .....	NIL
Service Temperature .....	-40°F to 200°F
Application Temperature .....	-35°F to 140°F

\*Primers may be required for certain substrates  
\*Information on this data sheet is subject to change without notice  
and should not be used for writing specifications.  
For additional information on specific applications, contact Soudal.



### DESCRIPTION

**BOSS<sup>®</sup> 140 Multi-Seal<sup>®</sup>** is a one component, mildew resistant, moisture curing adhesive sealant formulated with USP<sup>™</sup> Technology to withstand harsh environmental conditions. **BOSS<sup>®</sup> 140 Multi-Seal<sup>®</sup>** remains flexible, allows movement and has excellent resistance to weathering and water. It can be applied and tooled under most weather conditions. This adhesive sealant is paintable with most latex base paints\*.

**BOSS<sup>®</sup> 140 Multi-Seal<sup>®</sup>** is designed to produce a flexible joint sealant in most applications without a primer. Has excellent adhesive bonding to various substrates including fiberglass, steel, aluminum, most plastics and porous and nonporous surfaces.

\*Test small area for compatibility before painting

### FEATURES

- VOC Compliant in all 50 states
- Qualifies for LEED Credits
- Ease of use, one-part adhesive sealant, no mixing required
- Good weatherability - virtually unaffected by sunlight, rain, snow, ozone, and temperature extremes
- Good UV resistance and color stability
- Long life reliability; cured sealant stays flexible without tearing, cracking, drying out, or becoming brittle.
- Non-yellowing and non-staining
- Sandable and paintable with most latex base paints\*
- Free from solvents and isocyanates
- Non-corrosive and non-flammable
- Primerless adhesion to damp and non-porous surfaces
- No in-gassing
- Can be used under water when a permanent gasket seal is required between two substrates
- Mildew resistant

## SPECIFICATIONS

**BOSS® 140** Multi-Seal® meets TT-S-000230C, Type II, Class A; ASTM C920, Type S, Grade NS, Class 25, Use NT, G, M, A and O; CAN/CGSB 19.13-M87.

## HOW TO USE

### ***Make sure the joint design is correct***

Proper joint design minimizes stresses on the sealant. Typical dimensions of a movement joint should ensure the width of the joint would equal two times the depth of sealant.

### ***Clean the joint surface on both new and old jobs.***

Surfaces must be clean, dry, and sound. Since new material is often covered with a protective film, solvent-wash all surface materials with a wet brush and an oil-free solvent. Ensure that surfaces are dust free.

### ***Use masking tape where bead lines of exact shapes are required.***

Masking tape should be removed immediately after a bead is completed before a skin begins to form.

### ***Apply sealant to clean surfaces.***

An air-operated or hand-operated cartridge or sausage gun may be used. Surfaces should be dry before the sealant is applied. Ensure that surfaces to receive the sealant are dust free. Uncured sealant may be cleaned from tools using commercial solvent.

### ***Tool joint, if necessary, and remove masking tape.***

Tooling should be completed in one continuous stroke. Tool immediately after sealant is applied and before a skin begins to form. Do not use soap or oil as a tool aid. Remove masking tape immediately after tooling is completed.

## CLEAN UP

Uncured sealant can be easily removed using a solvent such as alcohol or acetone. For an environmental and health friendlier choice use BOSS® Biggie Wipes. If the sealant is cured it must be removed mechanically by cutting and scraping.

## COLORS

**BOSS® 140** Multi-Seal® is available in white and black.

## PACKAGING

**BOSS® 140** Multi-Seal® is available in standard caulking cartridges.

## SHIPPING LIMITATIONS

None.

Reactive VOC 10 g/l (<1% wt)

## LIMITATIONS

- Do not use for structural glazing
- It is the sole responsibility of the user to test the adhesion to the substrate for suitability

## STORAGE AND SHELF LIFE

When stored in the original unopened containers at or below 90°F (32°C), **BOSS® 140** Multi-Seal® has a shelf life of 12 months from date of shipment. In countries where high heat and humidity are a factor, special precautions must be taken. Store product in a covered, well-ventilated warehouse and avoid excessive heat conditions. Storage in high heat, high humidity conditions may reduce shelf life by up to 30%. Rotation of stock is an absolute necessity. Cartons should always be stacked upright with the nozzle tip pointed upwards. **DO NOT** stack cartons on their side. **NEVER** stack cartons more than 8 high. **DO NOT** store within 1 meter (4 feet) of roofline of the warehouse or storage building.

## CAUTION

DIRECT CONTACT OF UNCURED SEAL-ANT IRRITATES EYES AND MAY IRRITATE SKIN. OVEREXPOSURE TO VAPOR MAY IRRITATE EYES, NOSE, AND THROAT. Avoid eye and skin contact. Use only outdoors or in a well ventilated area. Do not handle contact lenses with sealant on hands. IN CASE OF EYE CONTACT, flush eyes with water for 15 minutes. Obtain medical attention. IN CASE OF SKIN CONTACT, remove from skin and flush with water. **KEEP OUT OF THE REACH OF CHILDREN.** For safe handling information on this product, consult the Safety Data Sheet (SDS).

## USERS PLEASE READ

The information and data contained herein

is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

**Non-warranty:** Because the storage, handling and application of the material is beyond Soudal's control, we can accept no liability for the results obtained. Soudal's sole limited warranty is the product meets the manufacturing specifications in effect at time of shipment. There is no warranty of merchantability or fitness for use, nor any other express or implied warranty. Soudal will not be liable for incidental or consequential damages of any kind. The exclusive remedy for breach of such limited warranty is a refund of purchase price or replacement of any product shown to be other than as warranted.

Suggestions of uses should not be taken as inducements to infringe any patents.

MADE IN U.S.A.

## **BOSS® PRODUCTS**

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