

635C Contact Adhesive

PROFESSIONAL GRADE

Part Number:
63510



- Domed can
- One year shelf life
- Non-Chlorinated
- Fast Drying
- High Strength
- Web Spray
- Formulated with high solids
- VOC compliant
- Prop 65 compliant

THE IDEAL SEALANT/ADHESIVE FOR:

- Fabric
- Plastic
- Felt
- Cork
- Foam
- Insulation
- Paper
- Corrugated
- Wood
- Metal
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Soudal Accumetric

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TYPICAL PROPERTIES

Base	Single Component Polyurethane
Consistency.....	Collapsible Gel Adhesive
Curing System.....	Moisture Cure At Room Temperature
Curing Time (*).....	About 4 hours
Skin Formation (*).....	About 20 minutes
Full Strength (*).....	About 24 hours
Post expansion.....	Minimal
Shear Strength (Wet Lumber) (ASTM D3498).....	205 psi
Shear Strength (Dry Lumber) (ASTM D3498)	283 psi
Shear Strength (Frozen Lumber) (ASTM D3498)	587 psi
Moisture Resistance (ASTM D3498).....	316 psi
Temperature Resistance.....	-40°F to +194°F +248°F (up to max. 1 hour)
UL 723 (ASTM E 84) Fire Test.....	Flame spread 15 Smoke developed 35

Information on this data sheet is subject to change without notice and should not be used for writing specifications.
For additional information on specific applications, contact Soudal Accumetric.

LIMITATIONS

- Not watertight

CAUTION

DIRECT CONTACT OF UNCURED SEALANT IRRITATES EYES AND MAY IRRITATE SKIN. OVEREXPOSURE TO VAPOR MAY IRRITATE EYES, NOSE, AND THROAT. Avoid eye and skin contact. Use only outdoors or in a well ventilated area. Do not handle contact lenses with sealant on hands. IN CASE OF EYE CONTACT, flush eyes with water for 15 minutes. Obtain medical attention. IN CASE OF SKIN CONTACT, remove from skin and flush with water. KEEP OUT OF THE REACH OF CHILDREN. For safe handling information on this product, consult the Safety Data Sheet (SDS).

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